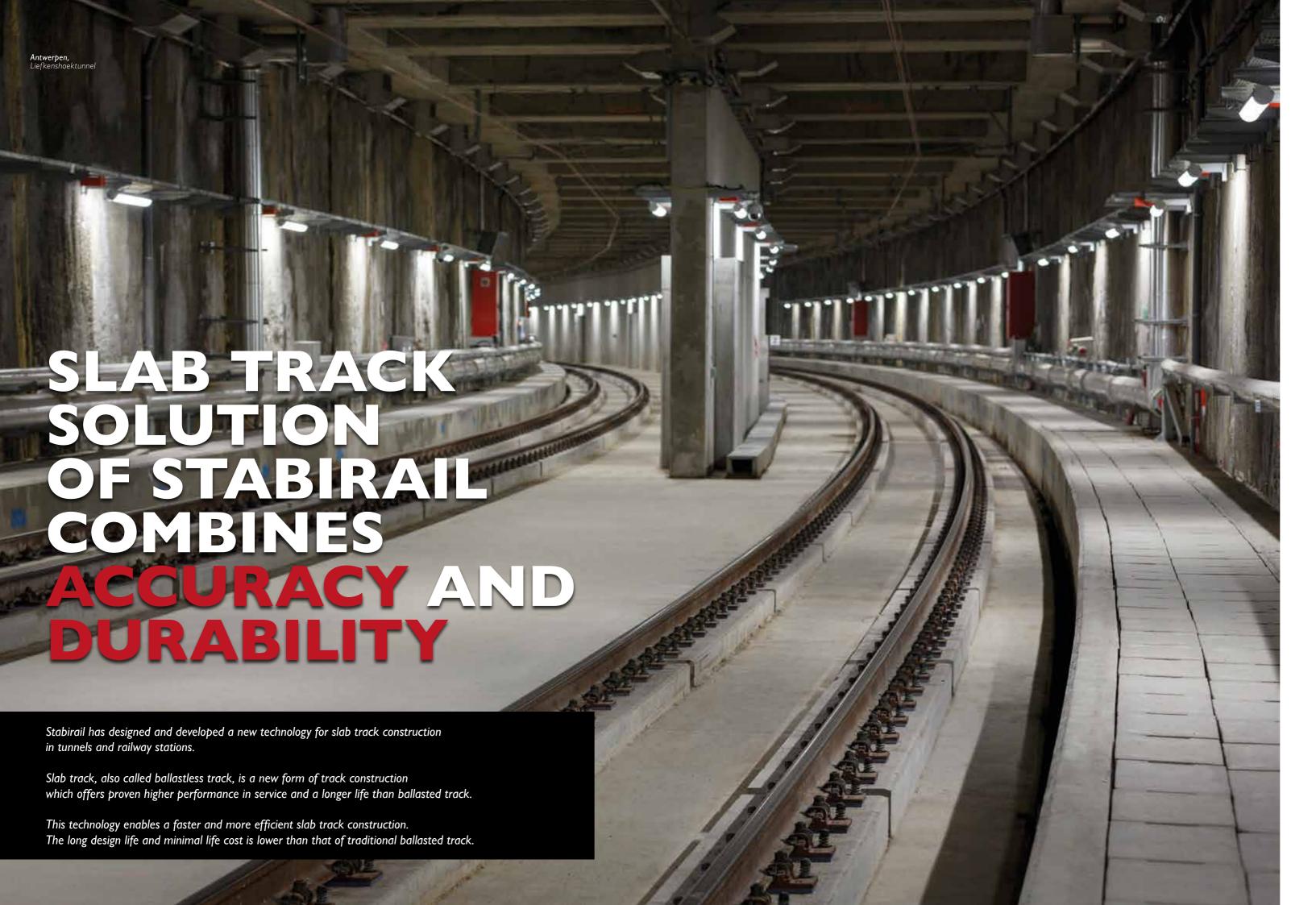


# FAST TRACK TO SUCCESS

SLAB TRACK SOLUTION OF STABIRAIL COMBINES ACCURAGE AND DURABILITY

Stabirail



## The complete Stabirail equipment consists of:

- Concrete Milling Machine with filter press (waste water recycling);
- Diamond Drilling train;
- Anchoring train;
- Tanker (10,000 litres water and 2500 litres diesel);
- Lorry with water tank.

# "SLAB TRACKS MAY PROVE TO BE THE DOMINANT DESIGN IN FUTURE HIGH-SPEED RAILWAYS."

**Georgios Michas,**Division of Highway and Railway Engineering

# Working method

Stabirail has designed and developed a unique method for milling concrete blocks so that the rails can be assembled accurately and directly on the concrete.

In this method 3 machines are used consecutively, starting with the **Concrete Milling Machine**.

This new technology to mill concrete rail beds is designed to work with millimeter accuracy. It's a continuous process in which the entire concrete blocks are milled simultaneously. The entire machine is operated by a 3D system and is capable of working on parabolic transitional curves and transitional slopes.

The diamond discs are water cooled to prevent dust formation. The cooling water is provided by a 10,000-litre capacity tanker. After the sludge is separated, the cooling water is reused. This machine can operate completely autonomously.

Following the concrete milling machine, comes the **Drilling Train**. This train makes diamond core drilled holes in the concrete bed. These holes will afterwards be used to anchor the track. It operates fully autonomously because it is equipped with a generator and water tanks.

As the drilling is carried out with a water-cooled diamond drill, there is no dust formation.

The last train, the **Anchoring Train**, consists of two parts. First is the anchoring unit, the second one, the driving unit.

The driving unit includes a generator, water tank, air compressor and a hydraulic crane, so this machine can also operate autonomously.



### References:

Year	Project	Location	Track length (km)	Number of rail anchors	Rail switches	Number of rail anchors
2004	Antwerp Central Station	Antwerp	8,3	53 484	5	2463
2009	Diabolo tunnel	Brussels (Zaventem)	9,5	60 620	10	7480
2013	Liefkenshoek- rail tunnel	Port of Antwerp	16,6	110 564	0	0
2014	Shuman- Josaphat tunnel	Brussels	4,2	27 168	5	2357

### Efficiency (\*):

Concrete Milling Machine			
At max. 10 mm to be milled	200 m/8 h - 600 m/24 h		
At max. 20 mm to be milled	135 m/8 h - 400 m/24 h		
Drilling Train	150 m/8 h - 450 m/24 h		
Anchoring Train	300 m/8 h - I 200 m/24 h		



(\*) based on limestone concrete